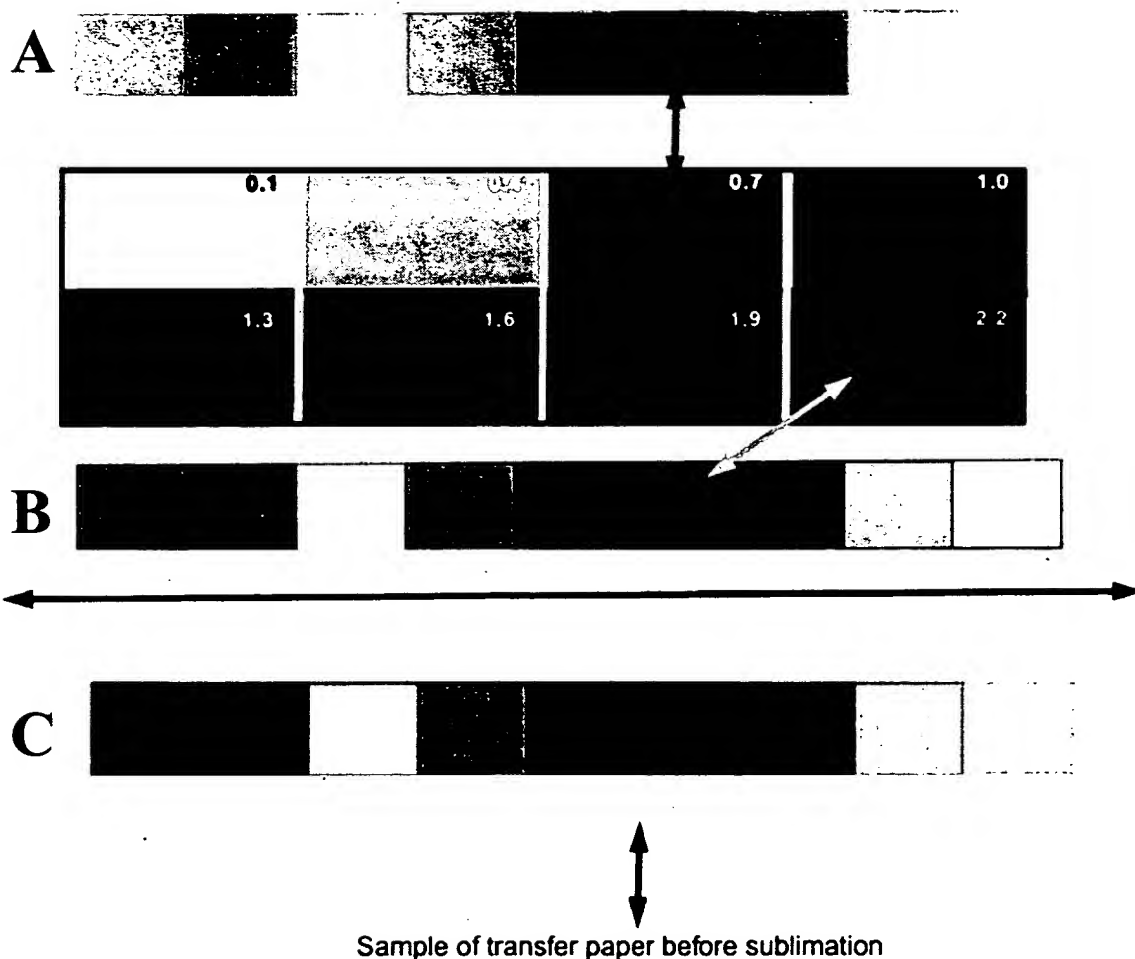


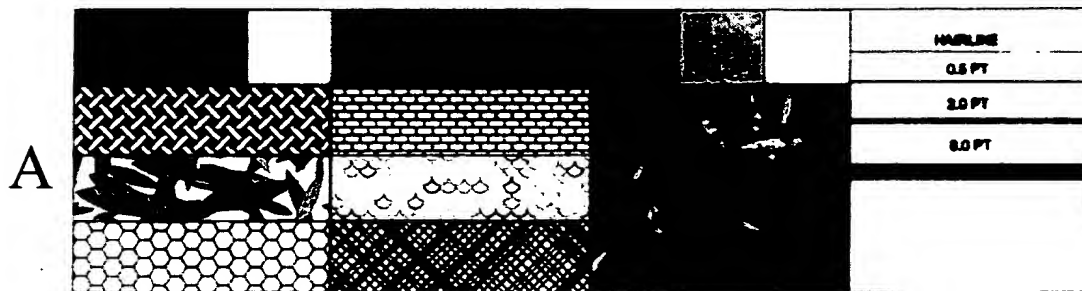
BEST AVAILABLE COPY

FIGURE 1

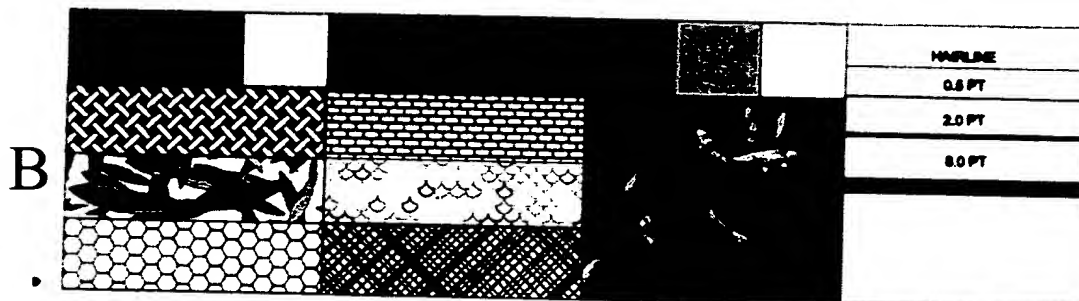


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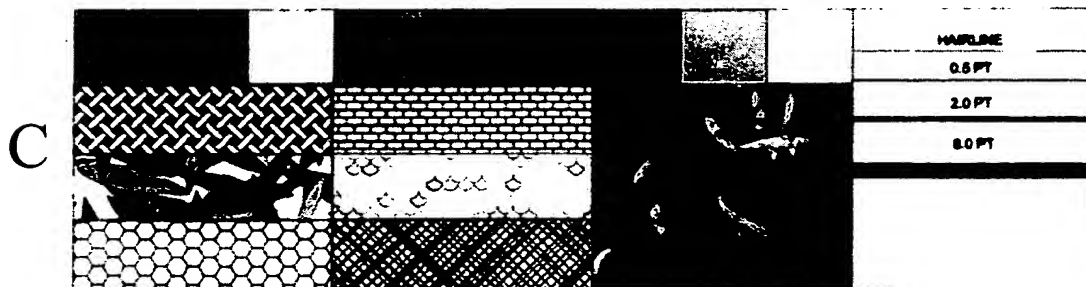
Figure 2



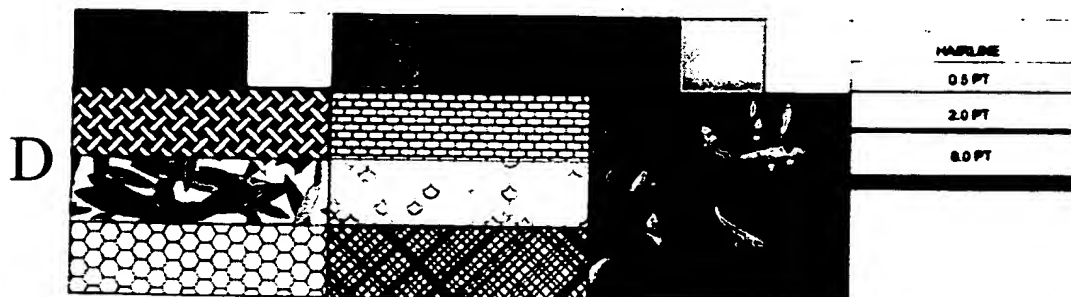
PREHEAT 400-410 F DEGREES 4 MINUTES SUBLIMATE 400-410 F DEGREES 10 SECONDS 400 PRESSURE



PREHEAT 400-410 F DEGREES 4 MINUTES SUBLIMATE 400-410 F DEGREES 8 SECONDS 400 PRESSURE



PREHEAT 400-410 F DEGREES 4 MINUTES SUBLIMATE 400-410 F DEGREES 6 SECONDS 400 PRESSURE

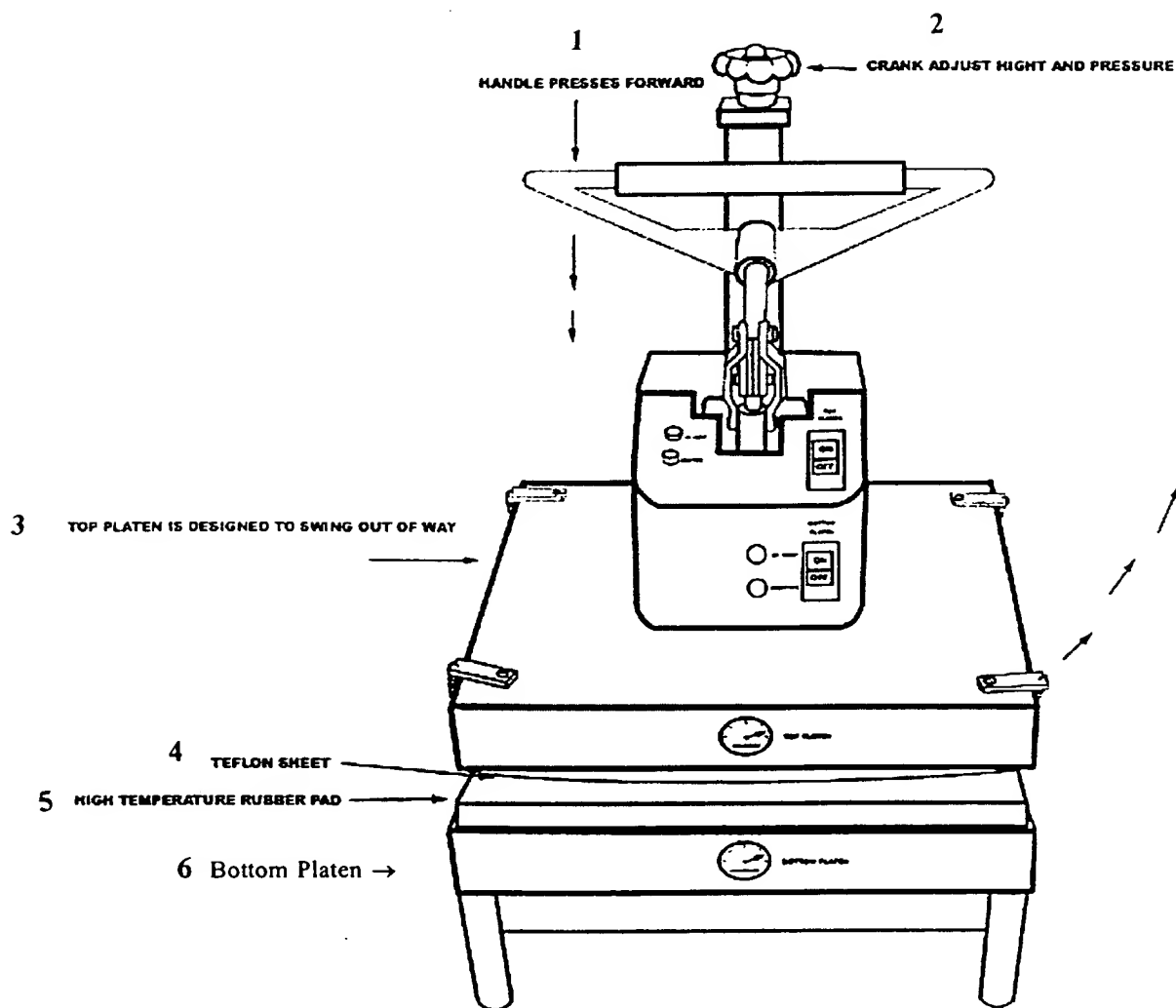


PREHEAT 400-410 F DEGREES 4 MINUTES SUBLIMATE 400-410 F DEGREES 4 SECONDS 400 PRESSURE

BEST AVAILABLE COPY

FIGURE 3

Double-Heat Press



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FIGURE 4



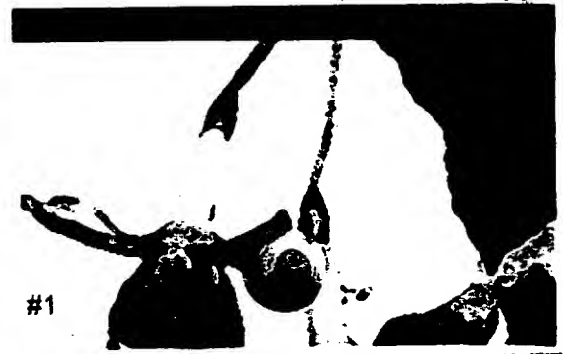
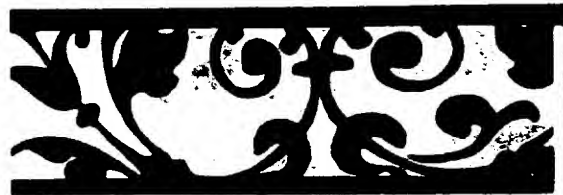
FOUNTAINHEAD BY NEVAMAR

PREHEAT @ 400 F DEGREES 45# PRESSURE
4 MINUTES

SUBLIMATE @ 400 F DEGREES 45# 45 SECONDS
EXCELLENT BLACK & COLOR & DETAIL



B



#1 & #2 WILSONART GIBALTAR
DESIGNER WHITE
PREHEAT @ 400 F DEGREES 45# PRESSURE
4 MINUTES

SUBLIMATE 400 F DEGREES 45 # 45 SECONDS

IMAGE SUBLIMATED EXCELLENT GOOD BLACKS
GOOD COLOR GOOD DETAIL

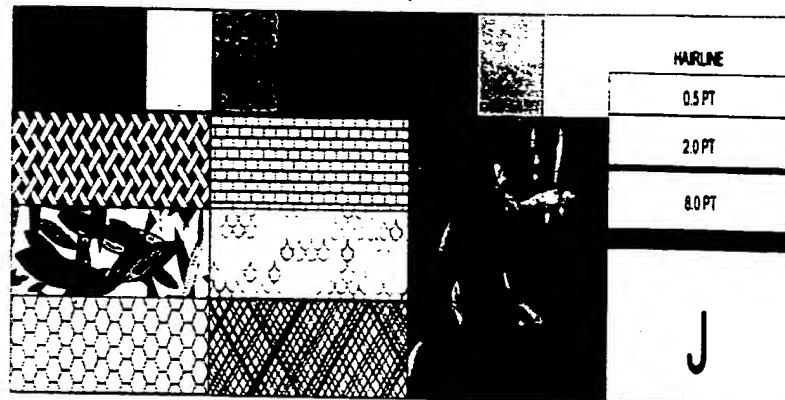
RESULTS: EXCELLENT GOOD FOR PRODUCT

C

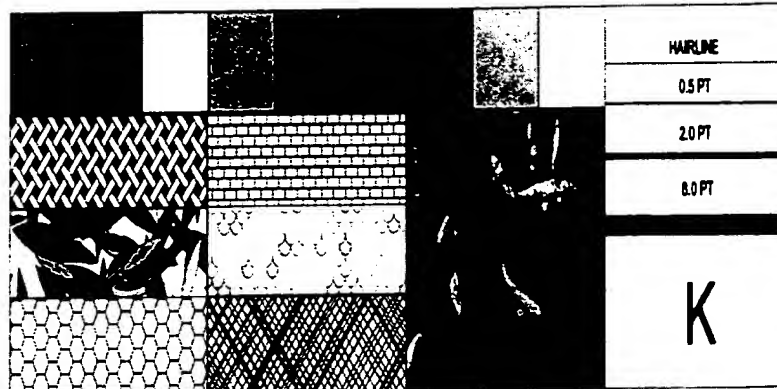
BEST AVAILABLE COPY

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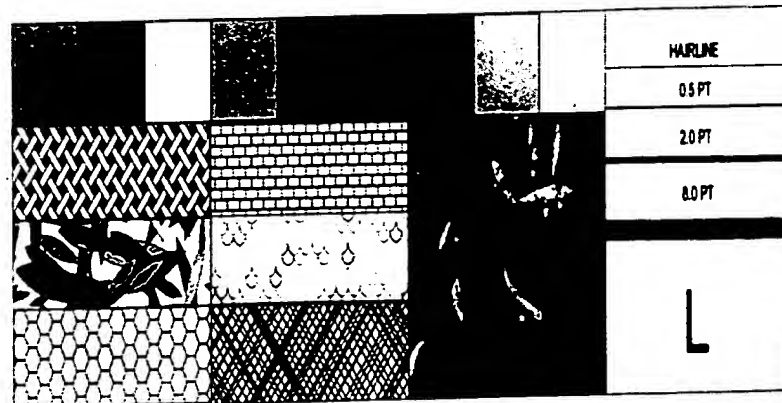
FIGURE 5



PREHEAT 325 F DEGREES 4 MINUTES SUBLIMATE 400-410 F DEGREES 30 SECONDS 45# PRESSURE



PREHEAT 350 F DEGREES 4 MINUTES SUBLIMATE 400-410 F DEGREES 30 SECONDS 45# PRESSURE



PREHEAT 375 F DEGREES 4 MINUTES SUBLIMATE 400-410 F DEGREES 30 SECONDS 45# PRESSURE

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